### Design Strategies to Lead Thailand's Building Sector toward Net-Zero Greenhouse Gas Emissions: A Review

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#### **Abstract**

The building sector is one of the intensive greenhouse gas (GHG) emitters in Thailand. Furthermore, Thailand also aims to reach net-zero GHG emissions by 2065. This study therefore aims to evaluate whether the current design strategies are adequate to lead the building sector to netzero emissions. The study initially finds that the embodied and operational phases have equal chances of becoming hotspot of buildings as the emissions from each phase can be influenced by choice of material, choice of energy-saving retrofits, and electricity grid profiles. Since either phase could become the hotspot of buildings, this study reviews two international and national greenbuilding guidelines each to identify the design strategies used for buildings' GHG mitigation. The review highlights five main strategies: to substitute low-carbon materials for carbon-intensive materials, to improve structural performances of carbon-intensive materials, to increase the circularity of buildings; as well as, to use passive and active energy-saving retrofits. Afterward, the efficiencies and limitations of the aforesaid strategies are assessed through 46 Life Cycle Assessment (LCA) studies and relevant documents such as reports by Thailand's government, building code, etc. The assessment indicates that, in theory, the aforesaid strategies show great potential on leading Thailand's building sector to net-zero GHG emissions, given a condition that all buildings use renewable energy-based on-site electricity generators on a large scale. However, in reality, there are various limitations preventing this ideal situation to arise. Thus, this study posts five possible research improvements and a hands-on management strategy as a means to provide practical benefits and push forward Thailand's building sector toward the net-zero GHG emissions goal ultimately.

**Keywords:** building sector; design strategies; net-zero; greenhouse gas; review

#### Introduction

From a life cycle perspective, buildings emit GHG during their operational and embodied phases. The former is the period when buildings are used. Meanwhile, the latter is the period before and after buildings are used. The latter includes raw-material extraction, material production, transportation, construction, maintenance, demolition, and waste management. In 2021, Thailand's building sector consumed about 97,265 GWh of electricity through their operations such as cooling, lighting, etc. [1]. This caused the sector to release about 42 million tons of GHG, representing 17% of the nation's total GHG emissions [1]. Furthermore, the sector also

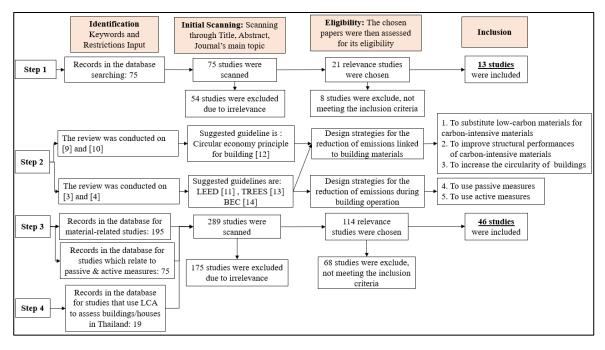
emits GHG during their embodied phase [2]. Nonetheless, the embodied GHG were normally included within the transportation and industrial sectors [2], making them account for 71.5 and 70.6 million tonnes of GHG in the year 2021 respectively [1]. However, if one were to extract the embodied emissions hidden within the aforesaid two sectors and sum them with the operational emissions, one would thus safely find that the GHG emissions contributed by Thailand's building sector may well be around 49 million tonnes, representing 20% the nation's total GHG emissions. In response to the GHG level, Thailand's Ministry of Energy (MOE) has established Efficient Plans [3, 4] as a means to make all economy sectors less energy intensive. For the

building sector, this plan specifically suggests designers to apply design strategies advised by international and national standards while designing buildings. Given that this plan is well executed, the MOE has projected that the building sector will contribute to about 9,718 ktoe of energy saving [3, 4]. This saving will then contribute to the nation's total energy reduction of 49,064 ktoe; and thus, leading Thailand to achieve 20-25% GHG emission reduction by 2030 [3-5]. Despite the projected achievement of the 2030 goal, the MOE has forecasted that the country's final energy consumption will reach 126,867 ktoe by 2037, with the building sector being one of the main energy consumers [4]. This issue thus raises an academic and a practical concern of whether the building sector can and will achieve netzero GHG emission by 2065 as planned in [6]. Following this concern, this study has established three-fold goals: (1) to indicate buildings' hot-spots and their factors, (2) to identify design strategies and their efficiencies to mitigate the GHG emissions, (3) to evaluate the adequacies of the design strategies on leading Thailand's building sector to become a net-zero GHG emission sector: and highlighting future research needs and suggestions.

### Methodology

As buildings are intensive GHG emitters throughout their lifetime, this study thereby chose to review LCA-related studies which allowed the authors analyze to environmental performances of buildings holistically [7, 8]. This study firstly conducted an online search through Scopus database for LCA studies of buildings with alterations of electricity grid supplies and energy-saving The time restriction for publication was between 2015 and 2022, while the language was limited to English. The keywords were LCA, buildings, different locations and different electricity grid mixes. The journal studies that holistically assessed buildings with both alterations of electricity supplies and energy-saving retrofits were included. On the contrary, the journal studies (1) that assessed buildings with only one of the aforesaid alterations, and (2) that assessed buildings either at embodied or at operational phase were excluded. Through the search

method shown in Figure 1, 13 journal studies were selected to assess building hotspots when electricity grids and retrofits are altered. Secondly, this study reviewed Thailand's longterm plans [3, 4, 9, 10] in order to identify the international and national standards for building designs. Through the review, four guidelines [11-14] were identified. Further review was then conducted on [11-14] to identify design strategies for GHG mitigation. Afterward, five design strategies identified: to substitute low-carbon materials for carbon-intensive materials, to improve structural performance of carbon-intensive materials, to increase the circularity of buildings, and to use passive and active measures. Thirdly, this study searched through Scopus database under the previously mentioned restrictions for LCA studies of buildings that apply the aforesaid design strategies. The keywords searched included buildings, concrete, steel, timber, LCA, hollow, lightweight, high-strength, design disassembly. orientation. vegetation. envelope, bioclimatic, ventilation, solar-cell, air condition and heating. Through the search for studies related to materials, journal studies that performed LCA on alternative and conventional materials in term of structural materials were included. Contrariwise, the journal studies (1) that performed LCA analysis on alternative materials in term of non-structural materials, (2) that performed LCA analysis on buildings equipped with dissimilar retrofits, and (3) that performed LCA analysis on floor elements without considering their supporting elements were excluded. Likewise, through the search for studies related to energy-saving retrofits, journal studies which performed LCA analysis on buildings that are equipped with both passive and active measures were included. Whereas the journal studies which performed LCA on buildings that are equipped with only one of the aforesaid measures were excluded. Fourthly, this study collected journal studies which performed LCA on buildings in Thailand. Through the search method shown in Figure 1, 46 studies were collected. This study lastly collected relevant documents [15-18] to evaluate the adequacies of the design strategies on leading Thailand's building sector to netzero GHG emissions goal and to highlight potential research improvements.



**Figure 1** The schematic diagram on reference searching (from step 1 to 4)

#### **Results and Discussion**

### Hotspots for building and their influencing factors

The embodied and operational phases have equal chances of becoming the hotspot of buildings as the emissions in each phase are linked to design-related and policy-related factors. The former is the choice of energysaving materials and devices, so called retrofits. The latter is the profile of electricity grid [19-31]. Generally, when a building is supplied by fossil-fuel based grid and is not equipped with any retrofits, the operational emissions (OEs) will accumulate and overtime surpass the embodied emissions (EEs). Thus, the operational phase becomes the hotspot of buildings [7, 8, 19-31]. However, Table 1 shows that the replacement of fossil fuels by renewable energies in grid profile can reduce the amount of carbon emitted per kWh electricity generated. This thereby results in reduction of the OEs and total life cycle emissions (TLEs). Likewise, Table 2 illustrates that the use of retrofits can make buildings less energy intensive. This in turn reduces the OEs and TLEs, despite the additional EEs associated with the retrofits. Nonetheless, success in reducing the OEs leads to the embodied phase becoming significant, and in some cases become the hotspot of buildings. This issue is shown in Table 1 and 2, where the share of EEs-to-TLEs increases when the OEs are cut. For Thailand, the 2021 national grid profile comprised of 55% natural gas, 18% coal & lignite, 14% imported electricity, 12% renewable energy, and 0.4% oil [1]. This profile caused the grid to emit about 0.442 kg of carbon per kWh electricity generated. Nonetheless, by 2037, Thailand's Ministry of Energy aims to reduce the carbon emitted per electricity generated to 0.271 kg via reduction of fossil fuels to 11% and increasing the renewable energy up to 30%, whereas the natural gas will remain about the same [17]. This suggests that Thailand's grid is moving toward a more sustainable composition; and thus, the importance of the embodied and operational phases will incline and decline simultaneously and respectively [28-31]. With this regard, it is advisable for designers to not only consider the OEs, but also the EEs whilst designing buildings. This is because the retrofits will become less effective as the grid is decarbonized; thus, an excessive use of the retrofits can intensify the EEs and can potentially increase the TLEs [23, 29, 31]. For example, Table 3 shows that in a lesser sustainable grid, the use of PV and heat-pump reduces the OEs by 85%; and reduces the TLEs by almost half. Meanwhile, the same

devices provide 86% reduction for the OEs in a more sustainable grid, but they only provide 23% reduction for the TLEs. This example demonstrates that the embodied phase plays an important role in a decarbonized grid and without consideration of both the OEs and EEs while designing buildings, one could potentially end up using retrofits such that the add-on EEs are larger than the reduced OEs

resulting in larger TLEs for the buildings. It is thereby necessary for designers especially in Thailand where the grid is being decarbonized [17], to consider the EEs and OEs during the design stage. Doing so will improve the designers' decisions on the choice of retrofit, ultimately helping the designers to obtain truly GHG-less building.

**Table 1** Influence of grid-profile variation on EEs, OEs, and TLEs

Reference	Country	Type &	System	Use phase	Electricity Grid Supply	EEs	OEs	TLEs	% of EEs to
Reference	Country	Area (m <sup>2</sup> )	Boundary	(years)	(years) (kgCO <sub>2</sub> eq/m <sup>2</sup>			n <sup>2</sup> )	TLEs
	New	Office	G 11	50	FF 34%, RE 66%	1,000	37,500	38,500	2.6%
[20]		5.841	Cradle- to-Grave		FF 26%, RE 74%	1,000	35,000	36,000	2.8%
	Zealand	3,041	to-Grave		FF 19%, RE 81%	1,000	27,500	28,500	3.5%
	[21] Northern Ireland	Resident 187.1		60	FF 59%, RE 41%	354	2,077	2,431	15%
[21]			Cradle-		FF 40%, RE 60%	354	1,628	1,982	18%
[21]			to-Grave		FF 30%, RE 70%	354	1,571	1,925	18.4%
					FF 20%, RE 80%	354	1,540	1,894	19%
		pore Office 420	Cradle-	20	NG 77%, PP 20%	51	1,155	1205	4.2%
[22]	Singapore				NG 84%, PP 13%	51	1,046	1097	4.6%
			to-Grave		NG 95%, PP 1%	51	913	964	5.3%

Note. This table represents buildings subjected to the variations of electricity grid mix under a fixed retrofit scenario (the least retrofit). Abbreviations are Cradle: raw-material extraction, Grave: Disposal, FF: Fossil Fuel, RE: Renewable Energy, PP: Petroleum Products, NG: Natural Gas (more environmentally friendly compared to PP), EEs: Embodied Emissions, OEs: Operational Emissions, TLEs: Total Life Cycle Emissions

Table 2 Influence of energy-saving retrofits variation on EEs, OEs, and TLEs

Reference	Country / Type of Building /Areas	Use Phase (years)/ System Boundary	Grid Supply	Retrofit Scenarios	EEs (kg	OEs gCO <sub>2</sub> eq/i	TLEs m <sup>2</sup> )	% of EEs to TLEs
[20]	New Zealand	50	FF 34%,	S:1 Baseline	1,000	37,500	38,500	3%
[20]	Office, 5841 m <sup>2</sup>	Cradle-to-Grave	RE 66%	S2: improved Enve, HVAC	7,000	15,500	22,500	31%
	Nouthous Insland		FF 59% RE 41%	S1: Baseline	354	2,077	2,431	15%
[21]	[21] Northern Ireland Resident 187.1 m <sup>2</sup>	60 Cradle-to-Grave		S2: floor insulation, PV	430	1,750	2,180	20%
[21]				S3: improve Enve, HVAC	351	1,362	1,713	21%
				S4: improve Enve, HVAC, DHW	366	1,017	1,383	26%
[22]	Singapore	20	NG 77%,	S1: Baseline	51	1,155	1,205	4.2%
[22]	Office, 420 m <sup>2</sup>	Cradle-to-Grave	PP 20%	S2: improve HVAC	53	757	811	6.6%

Note: This table represents buildings subjected to the variations of energy-saving retrofits under a fixed electricity-grid scenario (the most fossil fuels). Abbreviations are Cradle: raw-material extraction, Grave: Disposal, FF: Fossil Fuel, RE: Renewable Energy, PP: Petroleum Products, NG: Natural Gas (more environmentally friendly compared to PP), Enve: Building Envelope, HVAC: Heating /Ventilation / Air-Condition, DHW: Domestic Hot Water, PV: photovoltaic (solar-cell) panels, EEs: Embodied Emissions, OEs: Operational emissions, TLEs: Total Life cycle Emissions

**Table 3** Influence of grid-profile and energy-saving variation on EEs, OEs, and TLEs

Reference	Country / Type of Building /Areas	Use Phase (years)/ System Boundary	Grid Supply	Retrofit Scenarios	EEs (kg	OEs gCO <sub>2</sub> eq/:	TLEs m <sup>2</sup> )	Different in TLEs
	C:	50	FF 61% RE 39% FF 26%	S1: Baseline (improve Enve)	220	780	1,00 0	-
[23]	[23] Spain Office, 2782 m <sup>2</sup>	50 Cradle-to-Grave		S2: Baseline , improve HVAC, PV	440	110	550	45%
	Office , 2782 III			S1: Baseline (improve Enve)	220	430	650	-
			RE 74%	S2: Baseline , improve HVAC, PV	440	60	500	23%

Note. This table represents buildings subjected to the variations of energy-saving retrofits and electricity-grid mix. Abbreviations are Cradle: raw-material extraction, Grave: Disposal, FF: Fossil Fuel, RE: Renewable Energy, Enve: Building Envelope, HVAC: Heating / Ventilation / Air-Condition, PV: photovoltaic (solar-cell) panels, EEs: Embodied Emissions, OEs: Operational emissions, TLEs: Total Life cycle Emissions

# Design strategies and their effectiveness to mitigate the life cycle GHG emissions

### 1. Substitution of carbon-intensive materials with low-carbon materials

Substitution of carbon-intensive materials with low-carbon materials is a strategy advised by [11]. According to Table 4, the substitution of concrete and steel with timber helps to mitigate the EEs of buildings. This mitigation occurs because timber is a natural resource which can be

regarded either as low-carbon materials [32-34], carbon-neutral materials [32, 35-39], or carbon-storage materials [40]. Moreover, timber residues and wastes from the production and End-Of-Life (EOL) stages can also be employed in energy generation instead of fossil fuels. This ultimately results in further drop of EEs in buildings [34, 36, 38, 41, 47]. Besides timber, Table 4 shows that composite and innovative materials could be substituted for concrete and steel. This approach yields reduction in EEs

**Table 4** Substitution of carbon-intensive materials with timber, composite, and novel materials

Reference	Country	type	Area (m²)	Cast Studies	System Boundary	EE	Difference in EEs
			13,300	Steel (0% recycle)		107	-
			13,300	Steel (93% recycle)		41	-62%
5007	****	D 1: C	12,300	PC (0%SCM)	Cradle-to-	80	-25%
[32]	USA	Parking Garage	12,300	PC (50%SCM)	Gate	52	-51%
			19,900	Timber (CN)		37	-65%
			19,900	Timber (LC)		67	-47%
				Steel Frame	G 11 4	486	-
[33]	UK	Residential	2,250	Concrete Frame	Cradle-to- Grave	420	-14%
				Timber (LC)	Grave	178	-63%
				Concrete (concrete landfill, steel recycle)	Cradle-to-	312	-
[34]	Australia	Residential	603	Steel (recycle)	Grave	237	-24%
				Mature Hardwood (LC, energy recovery)	Grave	80	-74%
5057	EU, China,	Resident, Office,	1.140 -	RC	Cradle-to-	average	difference of
[35]	North America, Australia	Commercials, Parking Lots	29,100	Timber (CN)	Gate		216
		1 tirking Lots		Steel (recycle)		228	_
[36]	UK	Not Specified	Not	RC (landfill & recycle steel bar)	Cradle-to-	185	-19%
[50]	011	Not Specified	Specified	Timber (CN / landfill)	Grave	119	-48%
				Concrete	Cradle-to-	7143	-
[37]	Portugal	House	56	Steel		5714	-20%
L- 1				Timber (CN)	Gate	4464	-38%
[20]	II C	Off.	10.703	Concrete building	Cradle-to-	450	-
[38]	U.S	Office	10,702	Hybrid CLT with fireproofing (CN)	Site	333	-26%
[20]	Switzerland	Residential	1,100	Concrete Hollow Block	Cradle-to-	160	-
[39]	Switzeriand	Residential	1,100	Bamboo (CN)	Site	80	-50%
[40]	China	Nursing Home	4,297	Concrete Frame	Cradle-to-	360	-
[40]	Cillia	Nursing Home	4,297	Timber Frame (CS)	Grave	215	-40%
[41]	Thailand	Residential	112	Steel Modular (recycle where possible)	Cradle-to-	641	-
[41]	Thanana	Residential	112	Timber Modular (recycle where possible)	Grave	381	-41%
				Concrete Slab	Cradle-to-	29.4	-
[42]	Australia	Commercial	50,000	Concrete with SCMs slab		25	-15%
[ 12]	rustruru	Commercial	50,000	Timber-Concrete slab	Grave	29	-1%
				Steel-Concrete slab		37	+26%
[43]	China	residential	357	RC Frame	Cradle-to-	535	-
L - J				Steel-Bamboo composite Frame	Grave	482	-10%
				block system		273	-
				precast system	G 11	102	-63%
[44]	Malaysia	residential	119	steel system	Cradle-to-	203	-26%
				Charles in the definition of the control of the con	Grave	17 53	-94% -81%
			Glued laminated timber & steel supports	4	49	-81% -82%	
	1			laminated veneer lumber & steel supports Bricks Structure	Cradle-to-	628	-82%
[45]	China	residential	3,248		Gradie-to-	506	-19%
				RC block masonry structure Brick	Cradle-to-	29	-19%
[46]	Potugal	residential	N.S.	Glass fiber - insulation - glass fiber	Gate	11.65	-60%
M-4- Th	:- 4-1-1	1		Glass Hoel - Hisulation - glass Hoel	Gate	11.03	-0070

Note. This table extracts only embodied emissions. Also, if there are multiple scenarios representing timber buildings with the same assumption, this table only considers the scenario with the largest EEs (the worst performance by timber). The abbreviations are: Cradle: raw-material extraction, Gate: manufacturing process, Site: construction activities, Grave: disposal, CN: Carbon Neutral materials, LC: Low Carbon emitted materials, CS: Carbon Storage Materials, RC: Reinforce Concrete, PC: Precast Concrete, SCM: Supplementary Cement Materials, EEs: Embodied Emissions (kgCO<sub>2</sub> eq/m<sup>2</sup>). The negative and positive signs represent the reduction and increase in EEs relative to the baseline case respectively.

because it allows designers to not only develop composite materials by combining traditional carbon-intensive materials with traditional lowcarbon materials [38, 42-46], but also to develop greener solutions from novel materials [46]. Apart from substituting alternative materials for concrete and steel, another approach that can reduce the EEs embedded within concrete and steel is to use low-carbon ingredients in their productions. To produce concrete, various industrial byproducts, so called Supplementary Cement Materials (SCMs) can be used to reduce the cement content required in concrete mixes [48-52]. Likewise, steel scraps could be employed as a raw material for the production of steel. Doing so will avoid the need for virgin materials and their associated processes; hence, a corresponded reduction in embodied energy and emissions [32]. Despite the aforesaid benefits, designers are tasked to assure that the proposed solutions are structurally viable [11] and the TLEs of the proposed solutions are lower than the TLEs of the baseline solution [11, 42]. The former can be assured through ASTM test or equivalent [11]. Meanwhile, the latter can be assured through LCA tool [11]; the assessment which tasks designers to consider the OEs and TLEs of the buildings. For example, [42] shows that although the concrete-steel composite slab provides highest EEs among all solutions, this solution offers the least heat transfer through the slab during building's operation. This thereby yields a substantially low OEs which later-on leads the solution to provide a lower TLEs compared to baseline (concrete) slab.

# 2. Improvement of materials' structural performances

Improvement of materials' structural performances is suggested to lessen the need of materials required in buildings, whilst ensuring that buildings still perform at the same level of structural service [11, 12]. Doing so will subsequentially dematerialize the buildings; thus, reducing the needs for

natural and carbon-intensive resources and preventing wastes associated with buildings' lifecycle [11, 12]. This results in a drop of the EEs ultimately. According to Table 5, this strategy could be executed by three main techniques. The first is to develop and use lightweight materials such as hollow floor. The advantageous characteristic of these materials is its lightness, as it allows designer to downsize the dimensions of the corresponded support elements; hence, a drop in the EEs [53-55]. The second is to develop and use high-strength materials such as highstrength concrete, and concrete reinforced with carbon fiber reinforced polymer. Although high-strength materials are more carbon intensive during their production compared to normal-strength materials, the associated with the high-strength materials allows designers to cutdown materials required in building designs to an extent that the carbon induced during materials' production are offset by the cut-off carbon from the reduction of required materials [56, 57]. Nonetheless, it is essential for designers to assure that the carbon induced are offset by the carbon cut-off, or else, the overall EEs will increase as shown in [56]. The third is to adjust the structural design of buildings in a way that the buildings require smaller amount of materials but have sufficiently structural performance. This technique could be achieved by various methods such as reducing thickness of structural elements, rearranging the structural configurations, and choosing systems that requires minimal carbon-intensive materials and construction equipment [58-61]. applying such methods, designers are allowed to cutdown materials required in buildings which subsequentially reduces the needs for raw-materials extraction, transportation, construction activities, construction equipment, and wastes generated throughout the lifecycle of buildings. This third technique, thus, results in a reduction of the EEs correspondingly.

 Table 5 Improvement of materials' structural performances

Reference	Country	Type	Area (m²)	Case Studies	System boundary	EEs	Difference in EEs
			` ′	CIP RC slab with insulation slab		230	-
[53]	[53]	Housing		CIP RC slab	Cradle-to-	223	-3%
	Spain	project	500	Prestress hollow RC slab	Grave	136	-41%
				Precast hollow RC slab		179	-22%
	G .1			RC slab with beams	G 11 .	242	-
[54]	South	Commercial	13,487	RC flat slab	Cradle -to- Site	234	-3%
	Korea			RC voided slab	Site	218	-10%
F.E.E.1	South	C	N.S.	RC slab with beams	Cradle-to-	196	-
[55]	Korea	Commercial	N.S.	RC voided slab	Site	171	-13%
				Slab built from RC25	G 11	100%	-
[56]	Brazil	Office	3,600	Slab built from RC50	Cradle-to-	91%	-9%
			, , , , , ,	Slab built from RC75	Grave	98%	-2%
				Reinforce Concrete	G 11	150%	-
[57]	[57] Germany	Bridge	45	Steel Bridge	Cradle-to-	150%	0%
	•			Carbon Fiber Reinforced Polymer Concrete	Gate	100%	-33%
	**	Apartment	39,501	Hybrid CIP and Precast system	G 11 .	561	-
[58]	Hong			Increase Precast rate by 35%	Cradle -to- Site	553	-1.4%
	Kong			Reduce thickness of walls	Site	551	-2%
				Outrigger Steel		30	-
	NT .			Diagrid Steel	G 11 .	23	-23
[59]	Not	Not Specify	3,600	Braced Tube Steel	Cradle -to- Site	28	-7
	Specify			Braced Tube Concrete	Site	15	-50
				Tube-in-Tube Concrete		18	-40
				Slab thickness of 0.275m,			
				12 Columns with the size of 0.2mx0.8m		210	
				Column Grid-X (m): 7.33, 7.33, 7.33		210	-
[60]	U.K.	Residential	4,356	Column Grid-y (m): 7.33, 7.33, 7.33	Cradle -to-		
[60] U.K	U.K.	Residential	4,330	Slab thickness of 0.25m,	Site		
				14 Columns with the size of 1.2m x0.35m		183	-12%
				Column Grid-X (m): 5,6,5,6		103	12/0
				Column Grid-y (m): 7,7,8			
[61]	Hong	Residential	310,000	CIP system	Cradle -to-	92.7*	-
Kong		1 condenium	210,000	Increase Precast rate by 35%	Site	74.9*	-19%

Note. This table extracts only the embodied emissions. The abbreviations are Cradle: raw-material extraction, Gate: manufacturing process, Site: construction activities, Grave: disposal, EE: Embodied Emissions ( $kgCO_2 eq/m^2$ ), CIP: Cast-In-Place, RC: Reinforce Concrete. The negative sign represents the reduction in EEs relative to the baseline case. \* represents that the unit is endpoint.

### 3. Adaptation of design-for-disassembly (DfD) and sustainable waste management

Table 6 portrays that adaptation of DfD principle in buildings, suggested by [11, 12, 62], can reduce the EEs of buildings. This reduction occurs considering that the principle allows parts of buildings to be disassembled and reused at the building's EOL [63-67]. Reflecting on the results shown in [65], one can observe that reusing the materials can offset the additional EEs associated with the DfD structure. Moreover, [66-68] show that reusing and recycling the construction wastes can

improve the environmental performance of building compared to landfilling. This reflection agrees with [69] which suggests one to sustainably manage the wastes via reusing (applicable for steel and timber), recycling (applicable for concrete, steel, and timber), and energy recovery (applicable for timber). To summarize, the DfD design principle and the sustainable waste management can lessen the demands for virgin materials and for material productions, hence enhancing the circularity for the buildings whilst decreasing the EEs simultaneously.

Reference	Country	Туре	Area (m²)	Cast Studies	System Boundary	EEs	Difference in EEs
[62]	Denmark	Residenti	150	Conventional Built House	Cradle-to-	800	-
[63]	Denmark	al	130	DfD Built House	Grave	667	-17%
				Reinforce Concrete	Cradle-to-	226	-
[64]	Denmark	Office	37,839	PC Concrete built with DfD (reused 1 time)	Grave	190	-16%
				PC Concrete built with DfD (reused 2 times)	Grave	180	-20%
				Steel-Concrete Composite Floor		125	-
		N.S.		PC DfD Floor with Mechanical Connectors (reuse 0)	Cradle-to-	140	+12%
[65]	USA		N.S.	PC DfD Floor with Mechanical Connectors (reuse 1)	Grave	75	-40%
				PC DfD Floor with Mechanical Connectors (reuse 2)	Grave	50	-60%
				PC DfD Floor with Mechanical Connectors (reuse 3)		40	-68%
				DfD steel: 1st life, 100% recycle, Disposal	Cradle-to-	1,621	-
[66]	Brazil	Pavilion	4133	DfD steel: 1 <sup>st</sup> life, 64%recycle & 36%reuse, 2 <sup>nd</sup> life, Disposal	Grave	1,354	-16%
				DfD steel: 1st life, 100% reuse, 2nd life, Disposal	Grave	1,016	-37%
				CIP Concrete (99% recycle, 1% landfill)		1,250	-
[67]	[67] Italy	Residenti	130	Steel Modular (87.5% recycle, 12.5% landfill)	Cradle-to-	1,213	-3%
[67]		al	130	CIP Concrete (99% recycle, 0.8% reuse, 0.2% landfill)	Grave	853	-32%
				Steel Modular (79.3% recycle, 16.3% reuse, 2.5% landfill)		512	-59%
[68]	Thailand	Industrial	14,938	Landfill all materials	Cradle-to-	616	-
رەما	Thallallu	mustrai	14,938	Recycle all materials that are eligible	Grave	436	29%

**Table 6** Adaptation of DfD principle, reusing, and recycling strategies

Note. This table only extracts the embodied emissions. The abbreviation is EEs: Embodied Emissions (kg CO2/ m²), Cradle: raw-material extraction, Grave: Disposal, DfD: Design-for-Disassembly, PC: Precast Concrete, CIP: Cast-In-Place. The negative and positive signs represent the reduction and increase in EEs relative to the baseline case respectively.

#### 4. Use of passive and active measures

Table 7 shows that the use of passive and active measures, suggested by [11-14], contributes to mitigation in GHGs, despite the additional EEs associated with employment of The table also depicts that the retrofits. use of active measures results in greater mitigation of the OEs and TLEs compared to the practice of passive measures [68, 70-79]. The main reason behind this is: the active principle involves the use of advanced technologies (such as photovoltaic PV solar-cell panels, LEDs, improving HVAC, etc.) to produce and distribute the energy required for the occupants' thermal and lighting comforts; whereas, the passive principle aims to improve and maximize the properties of building envelopes (such as the use of insulation, the reduction in Window-to-Wall Ratio, etc.) as a means to achieve thermal and lighting comforts for occupants.

# **Evaluation of the strategies' adequacies on reaching net-zero GHGs emission goal**

The previous section indicates that the EEs can be reduced by substituting low-carbon materials for carbon-intensive materials, by improving structural performance of the materials, and by increasing the circularity of buildings. Nonetheless, the EEs cannot be cut to an absolute zero due to the limitations presented in Table 8. Apart from the EEs, the

previous section also shows that the use of passive and active measures can result in reduction of **OEs** the buildings. for Furthermore, the use of PV solar-cell panels is a unique design strategy because it is capable of reducing and compensating the OEs and EEs, whereas the other strategies are only capable of reducing either OEs or EEs. In depth details, [68, 70, 76] demonstrate that the PV solar-cell panels can diminish the demands for the national grid electricity and can provide electricity surplus which can be fed to the national grid. This in turn results in the buildings to gain negative OEs that can compensate for the EEs. As a result of the compensation, the buildings then achieve the net-zero GHGs emission ultimately. The described performance of PV solar-cell is illustrated in Figure 2. Through the figure, one can find that the use of PV solar-cells not only reduces the OEs to zero [70], but also provides negative OEs that can compensate for the EEs; thus, leading to the TLEs of buildings to achieve net-zero and net-negative emissions [68,76]. Due to the described performance, one can thus safely accept, based on the life cycle principle, that the use of PV solar-cell panels is the key for buildings to achieve the net-zero emission, whereas the use of the other strategies helps to accelerate the performance of PV and shortens the time for

buildings to achieve net-zero GHGs emissions by cutting-down the EEs and OEs. From this finding and based on the life cycle principle, the study concludes that: in theory, the presented design strategies demonstrate great potential on leading Thailand's building sector towards the net-zero GHG emissions goal given the condition that all buildings in Thailand are equipped with renewable energybased on-site electricity self-generator (such as PV solar panels) on a large scale. However, this conclusion is theoretical, idealized, and solely based on the principle of life cycle. In reality, there is a wide range of practical limitations that prevents PV solar-cell panels from being used extensively such as financial viability of the building owners [18], locations of the buildings, available spaces for the PV

installation, the electricity fed-back limit [17], etc. Thus, these limitations prevent Thailand's building sector to attain the net-zero emissions through the use of the design strategies. This finding thus calls for action from the supply side (such as a decarbonization of grid, an implementation of financial incentive policies, etc.) [9, 17, 18], and the demand side which are to: improve and deploy energy-saving materials and devices together with other design strategies [18]. In response to the need of the latter, this study highlights five possible research improvements and one management strategy as means to add practical values for the design strategies and to promote Thailand's building sector towards the net-zero emissions goal.

**Table 7** Embodied and operational emissions via the use of passive and active measures

Reference	Country / Type/ Area	SB / use- phase	Scenario	EEs	OEs (kgCO <sub>2</sub> eq	TLEs /m²)	Difference in TLEs
[68]	Thailand, Industrial	Cradle-to- Grave	S1: Baseline (lighting, natural airflow)		264	880	-
14,938 m <sup>2</sup>	20 years	S2: improved PV	871	-1171	-300	-134%	
			S1: Baseline	311	1021	1,332	-
	Norway	Cradle-to-	S2: slightly improved Enve, baseline HVAC	362	323	685	-49%
[70]	Office	Grave	S3: slightly improved Enve, improved HVAC	350	283	633	-52%
[70]	2,940 m <sup>2</sup>		S4: largely improved Enve , baseline HVAC	373.8	327	700	-47%
	2,940 III	60 years	S5: largely improved Enve, improved HVAC	358	277	635	-52%
			S6: largely improved Enve , improved HVAC, PV	416.7	0	416.7	-69%
	London	Cradle-to-	S1: Baseline	0	4,623	4,623	-
[71]	Residential	Use	S2: slightly improved Enve , HVAC , DHW	15	2,541	2,556	-45%
[/1]	[71] Residential 123.2 m <sup>2</sup>		S3: medium improved Enve , HVAC , DHW	79	1,513	1,592	-66%
		60 years	S4: deeply improved Enve, HVAC, DWH, PV	175	896	1,071	-77%
	TICA	Cradle-to- Grave	S1: Baseline	496	305	802	-83%
[70]	[72] USA University 130,993 m <sup>2</sup>		S2: improved HVAC	504	229	733	-84%
[12]			S3: improved HVAC, lighting	504	191	695	-85%
	130,993 111	100 years	S4: improved HVAC, lighting, Enve	573	76	649	-86%
	_	~	S1: Baseline, gas boiler for DHW	0	271,800	271,800	-
	Portugal	Cradle-to-	S2: improved Enve , HVAC, solar collector for DHW	1,000	137,900	138,900	-49%
[73]	Residential 100 m <sup>2</sup>	Use 30 years	S3: improved Enve , HVAC, VTC for DHW	1,200	42,600	43,800	-84%
	100 III		S4: improved Enve , HVAC, VTC for DHW, PV	3,500	12,910	16,410	-94%
		G 11 .	S1: Baseline , baseline HVAC temp setting at 22.7	65	298	363	-
	Sweden	Cradle-to-	S2: improved Enve , baseline HVAC	104	223	327	-10%
[74]	Residential	Grave	S3: improved Enve, improved HVAC temp at 21	118	181	299	-18%
	2822 m <sup>2</sup>	50 years	S4: improved HVAC temp at 21	72	230	302	-17%
		30 years	S5: improved HVAC temp at 22.7	72	255	327	-10%
[75]	Turkey	Cradle-to-	S1: Baseline	100%	100%	100%	-
[/3]	[75] Residential 573 m <sup>2</sup>	Use 30 years	S2: improved Enve , PV	105%	70%	81%	-19%
	Thailand	C 11- 4	S1: Baseline	406	3,119	3,525	-
[76]	Residential	Cradle-to- Grave	S2: improve Enve, HVAC, DHW, PV 30 m <sup>2</sup>	578	654	1,232	-65%
[76]	141.4 m <sup>2</sup>	50 years	S3: improve Enve, HVAC, DHW, PV 44 m <sup>2</sup>	612	47	659	-82%
	141.4 111	50 years	S4: improve Enve, HVAC, DHW, PV 85 m <sup>2</sup>	733	-1,763	-1,030	-129%

Note. [71,73] assumed that the model building is already existant; hence, the baseline EEs are zero, and the EEs in improved scenarios represent additional EEs associated with introduced retrofits. The abbreviation is SB: System Boundary, EEs: Embodied Emissions, OEs: Operational Emissions, TLEs: Total Life cycle Emissions, Cradle: raw-material extraction, Use: Operation, Grave: Disposal, Enve: Building Envelope, HVAC: Heating /Ventilation / Air-Condition, VTC: Vacuum Tube Collector, DHW: Domestic Hot Water, PV: photovoltaic (solar-cell) panels. The negative sign represents the reduction in TLEs relative to the baseline case.

**Table 8** Limitations of design strategies used to cut the EEs

Embodied Strategies	Description
The Use of Timber	There are three sources of EEs associated with timber. The first is transportation. The second is timber's production process. The third is the carbon associated within the material itself, as it could be regarded as negative-, neutral-, or low- carbon materials. However, [35] reports that the emissions associated with the timber can vary depending on assumptions on biogenic carbon (the carbon stored with the timbers [32]) and on forest management; for example, under a condition where the biogenic carbon is assumed to be large and forest is assumed to be unsustainably managed, using timber will contribute a large number of GHG emissions.
The use of composite and innovative materials	There are three sources of EEs associated with the alternative materials. The first is transportation [61]. The second is the materials' production. The third is the recycle processes [69].
SCMs usage	There are two sources of EEs associated with SCMs. The first is transportation [50-52]. The second is allowable portion of cement used in concrete mix, as [15] states that fly ash, natural pozzolans, ground granulated blast-furnace slag, and silica fume are prohibited to be used over 35%, 20%, 70%, and 15% respectively.
The improvement of materials	There are still GHG emissions from materials' production processes, despite its reduction of material usage as shown in Table 5.
Design-for-Disassembly	There are three sources of EEs associated with these structures. The first is transportation. The second is materials' production process [61]. The third is materials' recycle processes [69].
Steel and Timber's Recycle	There are still GHG emissions present during the recycling process of steel and timber [69]. This is because steel and timber's recycling processes still involve the use of fossil fuels, despite the removal of demands for virgin materials. Furthermore, the recycle rates of steel and timber in Thailand are 55% and less than 50% respectively [16]. These portions are considered as relatively low [16].

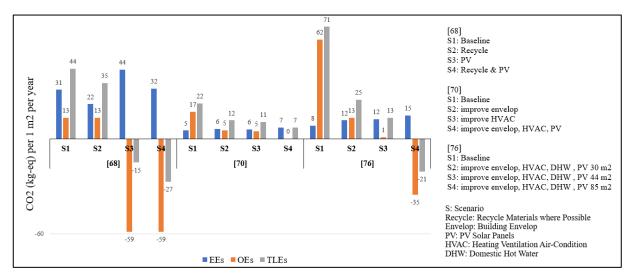


Figure 2 Life cycle emissions of buildings with and without PV solar-cell panels

The first is to develop a novel method for designing buildings with lightweight structural elements such as hollow concrete beams and columns, beams with web opening, etc. Doing so will reduce the demands for raw materials while providing the same structural services whilst reducing the EEs. The second is to develop a novel method for designing buildings with the sole use of SCMs. This suggestion is not only drawn based on its improvable structural

property, but also based on its environmental performances which contribute to lower GHG emissions compared to ordinary cement [48-50]. The third is to study the structural properties of various industrial wastes and bio-based materials, or their by-products (such as used glasses, used plastics, construction wastes, agricultural by-products, etc.) and develop them as (or as part of) structural load-bearing elements. Doing so will reduce the demand for

carbon-intensive materials, transform the building from being linear to circular, and lessen the EEs of buildings subsequentially. The fourth is to study the thermal properties of various industrial wastes and bio-based materials, or their by-products, to develop them as (or as part of) building envelops such as insulations, wall&roof materials, etc. Doing so will lessen the demand for chemical-based insulations whilst maximizing the occupants' thermal comfort. Thus, the building is subjected to unnoticeable EEs and is able to reduce the OEs in the long-run. The fifth is to develop combination of design strategies that can provide the maximum EEs and OEs mitigation. For example, the efficiency of PV solar-cell panels could be maximized by placing them where the solar radian is at maximum [74], using them together with building insulation [76]. and with other commercial gadgets (such as thin film, batteries), and recycling them when possible. Doing so will keep the total emissions of buildings at its minimum and provide a greater chance for the building to achieve netzero GHG emissions. Besides the research improvements, designers can apply management strategy during the design stage [80]. This strategy consists of four main steps: (1) set environmental targets for the buildings, (2) design the building applying the presented and suggested design strategies, (3) assess the environmental performance of the buildings via LCA and other tools preferably Circularity Indicator (a decision-making tool for designers that assess the circularity of a product) [62], and (4) adjust the building till it satisfies the targets.

#### Conclusions

The embodied and operational phases have equal chances of being the hotspot for buildings as the emissions in each phase depends on the choice of material, the choice of energy-saving retrofits, and the electricity grid profile. In this study, five design strategies were reviewed: to substitute low-carbon materials for carbon-intensive materials, to improve structural performance of carbon-intensive materials, to increase the circularity of buildings; as well as to use passive and active measures. It was found that, in theory, the design strategies demonstrate great potential on leading Thailand's building sector to net-zero GHG emissions goal given an ideal

condition that all buildings use renewable energy-based on-site electricity generator such as PV solar-cell panels on a large scale. Nonetheless, there are various limitations preventing this ideal situation to arise. Thus, this study highlights five possible research improvements and a hands-on management strategy to push forward Thailand's building sector toward the net-zero emissions goal ultimately.

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